

3M Science.
Applied to Life.™

3M™ Premier (PB) Spray Adhesives

**Better adhesive
formulas for better
performance and
efficiency.**

Premier (PB) Series



Fast, easy, versatile reliability.

Trusted worldwide for exceptional performance and customer satisfaction by professionals.

Proven performance is just part of what 3M's portfolio of Premier (PB) adhesives bring to your manufacturing process. 3M™ Adhesives are designed to meet the stringent requirements of today's regulatory and operating environments. With each hard-to-bond material you tackle, our products may help you save time, increase productivity or reduce labor costs.



Whatever you bond with PB Series adhesive remains adhered.

Formulated for the woodworking, furniture, RV and manufactured-housing construction markets, this versatile product line includes high-temperature resistant laminating adhesives and specialty adhesives for Styrofoam applications, as well as general-purpose adhesives for low-temperature and temporary bonding.

PB Series adhesives contain high solids to form **superior bonds** when adhering:

- ▶ Laminates to board substrate
- ▶ Fabric to foam
- ▶ Plastics
- ▶ Steel
- ▶ Glass
- ▶ Fiberglass
- ▶ Wood



Selection Guide

Markets	Application	SAP ID	Legacy ID	UPC ID	Material Description	
General Industrial	Bonding Lightweight Materials	7100037401	17000008155	00051131282223	PB999 General Purpose, Fast Dry Adhesive, Clear, Large Cylinder, 1/CV	
		7010325103	17000008148	00051131282216	PB999 General Purpose, Fast Dry Adhesive, Clear, Intermediate Cylinder, 1/CV	
		7010299737	17000008163	00051131282230	PB999 General Purpose, Fast Dry Adhesive, Clear, Jumbo Cylinder, 1/CV	
	Fast-tack, bonding adhesive for light weight materials	7010359175	17000008320	00051131282261	PB Super Stick Adhesive, Clear, Large Cylinder, 1/CV	
		7010307583	17000008338	00051131282278	PB Super Stick Adhesive, Clear, Intermediate Cylinder, 1/CV	
		7010359213	17000008346	00051131282285	PB Super Stick Adhesive, Clear, Jumbo, 1/CV	
	High performance, high temperature adhesive. California Compliant	7100035688	17000006605	00051131281509	PB910CA Compliant Adhesive, Clear, Large Cylinder, 1/CV	
		7100035686	17000006522	00051131281455	PB910CA Compliant Adhesive, Clear, Intermediate Cylinder, 1/CV	
		7100035817	17000006449	00051131281431	PB910CA Compliant Adhesive, Clear, 5 Gallon Drum, 1/CV	
		7010299727	17000002919	00051131280328	PB910CA Compliant Adhesive, Clear, 55 Gallon Drum, 1/CV	
	Hi strength postformable bonding adhesive	7100176408	70007518486	00638060143636	PB938 Hi-Performance Spray Adhesive, Clear, 5 Gallon Drum, 1/CV	
		7010359164	17000007629	00051131282001	PB938 Hi-Performance Spray Adhesive, Clear, 55 Gallon Drum, 1/CV	
		7100176403	70007518403	00638060143551	PB938 Hi-Performance Spray Adhesive, Red, 5 Gallon Drum, 1/CV	
		7010325098	17000007637	00051131282018	PB938 Hi-Performance Spray Adhesive, Red, 55 Gallon Drum, 1/CV	
	Hi performance, brushable adhesive	7010412141	17000022156	00051131286054	PB950+ Brush Grade Adhesive, Clear, 5 Gallon Drum, 1/CV	
	Water-based contact cement	7010359140	17000006217	00051131281349	PB2008 Hi-Temp, Hi-Strength, Water Based Contact Adhesive, Clear, 5 Gallon Drum, 1/CV	
	Woodworking	Large surface lamination	7010325072	17000003982	00051131280717	PB923HT Adhesive, Red, Large Cylinder, 1/CV
			7010299729	17000003966	00051131280694	PB923HT Adhesive, Red, Intermediate Cylinder, 1/CV
			7010325089	17000006993	00051131281677	PB923HT Adhesive, Clear, Large Cylinder, 1/CV
			7010307575	17000006936	00051131281639	PB923HT Adhesive, Clear, Intermediate Cylinder, 1/CV
7010325071			17000003933	00051131280687	PB923HT Adhesive, Clear, Jumbo Cylinder, 1/CV	
Marine	Bonding laminating materials to structural core surfaces	7010359137	17000005565	00051131281035	NG IF Hi-Strength Moulding Spray Adhesive, Green, Large, 1/CV	
		7010359136	17000005524	00051131280991	NG IF Hi-Strength Moulding Spray Adhesive, Green, Intermediate Cylinder, 1/CV	

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Selection Guide (cont.)

Markets	Application	SAP ID	Legacy ID	UPC ID	Material Description
Transportation	Bonding Fiberglass reinforced Panels	7100035664	17000015325	00051131283763	PB FRP Panel Bonding Adhesive, Blue, Large Cylinder, 1/CV
		7010299744	17000015804	00051131283831	PB FRP Panel Bonding Adhesive, Blue, Jumbo Cylinder, 1/CV
		7010325131	17000015796	00051131283824	PB FRP Panel Bonding Adhesive, Blue, Intermediate Cylinder, 1/CV
Building & Construction	Bonding to polystyrene foam	7010325099	17000007934	00051131282063	PB960 Hi-Strength Polystyrene Adhesive, Clear, Large Cylinder, 1/CV
		7010325108	17000010110	00051131282407	PB960 Hi-Strength Polystyrene Adhesive, Clear, Jumbo Cylinder, 1/CV
		7100037389	17000007942	00051131282070	PB960 Hi-Strength Polystyrene Adhesive, Green, Large Cylinder, 1/CV
All Markets	Maintenance and Cleaning for spray equipment	7010325054	17000000277	00051131279582	ACR Citrus Adhesive Remover, Clear, Mini Cylinder, 1/CV
		7010359095	17000000269	00051131279575	ACR Citrus Adhesive Remover, Clear, 5 Gallon Drum, 1/CV



PB Series Industrial Contact Adhesives: Cylinder, Bulk

Product	Description	Color	UPC	SAP ID	Legacy ID	Container
PB 910 CA	<ul style="list-style-type: none"> High performance, high temperature industrial adhesive Pebble spray for low telegraphing OTC and SCAQMD Rule 1168 (Contact Adhesive) Compliant Low VOC Greenguard™ Certified Postformable 	○ Clear	00051131281509	7100035688	17000006605	Large Cylinder
			00051131281455	7100035686	17000006522	Int Cylinder
			00051131281431	7100035817	17000006449	5 gallon
			00051131280328	7010299727	17000002919	55 gallon
PB 923 HT	<ul style="list-style-type: none"> For woodworking and large surface laminations Temperature resistant to above 200°F (93°C) Features longer open time and more aggressive tack Effectively bond metals, wood, rubber, carpet and flooring 	○ Clear	00051131281677	7010325089	17000006993	Large Cylinder
			00051131281639	7010307575	17000006936	Int Cylinder
			00051131280687	7010325071	17000003933	Jumbo Cylinder
		● Red	00051131280717	7010325072	17000003982	Large Cylinder
			00051131280694	7010299729	17000003966	Int Cylinder
PB 960	<ul style="list-style-type: none"> Very fast-tacking with a long bonding range Waterproof with high solids content Bonds polystyrene without damaging the material or degrading the surface 	○ Clear	00051131282063	7010325099	17000007934	Large Cylinder
			00051131282407	7010325108	17000010110	Jumbo Cylinder
		● Green	00051131282070	7100037389	17000007942	Large Cylinder
PB FRP	<ul style="list-style-type: none"> Designed for bonding polystyrene foam Will not dissolve or degrade polystyrene Fast drying with excellent coverage Spray lace pattern for optimized bonding Good moisture and weather resistance 	● Blue	00051131283763	7100035664	17000015325	Large Cylinder
			00051131283824	7010325131	17000015796	Int Cylinder
			00051131283831	7010299744	17000015804	Jumbo Cylinder



PB Series Industrial Contact Adhesives: Cylinder, Bulk

Product	Description	Color	UPC	SAP ID	Legacy ID	Container
PB 950+	<ul style="list-style-type: none"> Designed for bonding laminates to particleboard Easy and uniform coverage Positionable 	○ Clear	00051131286054	7010412141	17000022156	5 Gallon
PB Superstick	<ul style="list-style-type: none"> Fast-tacking adhesive bonds almost immediately and has a long bonding range Portable container provides a spray pattern with low soak-in and no overspray Designed for bonding fabrics, upholstery, foam, fiber-glass insulation and lightweight plastics Creates quick bonds for temporary and permanent adhesion 	○ Clear	00051131282261	7010359175	17000008320	Large Cylinder
			00051131282278	7010307583	17000008338	Int Cylinder
			00051131282285	7010359213	17000008346	Jumbo Cylinder
PB 938	<ul style="list-style-type: none"> Excellent moisture and heat resistance High strength, postformable adhesive Bonds sheet metals to numerous substrates 	○ Clear	00638060143636	7100176408	70007518486	5 Gallon
			00051131282001	7010359164	17000007629	55 Gallon
		● Red	00638060143551	7100176403	70007518403	5 Gallon
			00051131282018	7010325098	17000007637	55 Gallon
PB 2008	<ul style="list-style-type: none"> Bonds most foamed plastics, plastic laminate, wood, plywood and canvas Creates a very high strength, high temperature resistant bond Non-flammable in its wet state 	● Neutral	00051131281349	7010359140	17000006217	5 Gallon
PB 999	<ul style="list-style-type: none"> Versatile adhesive ideal for lightweight materials Creates quick bonds for temporary and permanent needs Very fast-tacking adhesive bonds almost immediately and has a long bonding range 	○ Clear	00051131282223	7100037401	17000008155	Large Cylinder
			00051131282216	7010325103	17000008148	Int Cylinder
			00051131282230	7010299737	17000008163	Jumbo Cylinder
ACR Citrus	<ul style="list-style-type: none"> Removes NorthStar adhesives and other materials Non-corrosive, citrus formula safe for use on most equipment Cleans oil, grease, tar, and grime quickly and easily to keep processes moving forward Works well on over-spray, squeeze-out and for cleaning equipment 	N/A	00051131279575	7010359095	17000000269	5 Gallon
			00051131279582	7010325054	17000000277	Mini Cylinder
NG IF	<ul style="list-style-type: none"> Safely fuses laminating materials to structural core surfaces Fine mist adhesive with green tracer for application accuracy Used for infusion/vacuum forming composites Typically used in marine bonding applications 	● Green	00051131281035	7010359137	17000005565	Large Cylinder
			00051131280991	7010359136	17000005524	Int Cylinder

3M™ Premier™ (PB) Adhesives for proven performance and reliability.

The 3M™ Premier(PB) line of cylinders and bulk adhesives for industrial markets and applications ensure product quality while they save you time, increase your productivity and keep your business humming.

For more information — visit [3M.com/northstarlegacy](https://www.3m.com/northstarlegacy).



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